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Communication

Enhanced Charge-Discharge Properties of SnO₂ Nanocrystallites in Confined Carbon Nanospace

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Almost perfect embedding of SnO₂ nanocrystallites in carbon nanopores was achieved by *in situ* synthesis using vaporized SnCl₂ and silica opal-derived nanoporous carbons. The reversibility of SnO₂-Sn conversion and Sn-Li alloying/de10 alloying reactions was greatly enhanced by the confinement in regulated carbon nanospace.

Much research work has been devoted to the development of energy storage devices with both high energy and high power densities due to expected demand for power-grid applications as well as power sources of electric and/or hybrid electric vehicle. Lithium-ion secondary batteries (LIBs) are attractive power storage devices, but they still need to be further improved for the power use. Enhancement of capacities and cycleability of electrode materials is one of the tactics to improve the LIB performance. With respect to the LIB anode materials, SnO2-based materials have been studied as a candidate of large capacity anode alternative to the present graphite or carbon anode. However, the electrochemical reactions of SnO2 with Li ions, which are composed of following reactions (1) and (2), are generally irreversible, and thus cause severe capacity fading during cycling.

Conversion reactions: $SnO_2 + 4 Li^+ + 4 e^- \leftrightarrow Sn + 2 Li_2O$ (1)

Alloying/de-alloying reactions: $Sn + x Li^+ + x e^- \leftrightarrow Li_xSn$ (2)

Some researchers have tried to overcome the problem from the 30 approaches of down-sizing of SnO₂ particles¹⁻⁵ and controlling the morphology of SnO2 such as nanowires,6 nanotubes7,8 and nanospheres.⁹⁻¹² Some of them succeeded in yielding relatively high initial capacities, but the capacity retention was not improved enough due to cracking and crumbling in the SnO2-35 integrated electrodes caused by the volume change during Li insertion and extraction. Nanocomposites of SnO2 and carbon nanomaterials such as mesoporous carbons, 13-15 carbon nanotubes^{16,17} and graphene sheets¹⁸⁻²⁰ were effective to suppress the mechanical degradation and showed high capacities and a 40 cycleability improved to some extent. The reported chargedischarge capacities of nanocomposites are including electric double layer capacities and/or Li intercalation/de-intercalation capacities of graphite phase, thus it is unclear how much the electrochemical reactions of SnO₂ with Li ions contributed to the 45 total capacities and the capacity retentions. In order to achieve high performance of SnO₂ electrode materials, it is essentially important to clarify the reversibility of electrochemical reactions of SnO₂ with Li ions and which structure is suitable for improving the performance.

Since the reported nanocomposites have heterogeneous structures where SnO₂ nanoparticles are incorporated in irregular interspace and inner pores of carbon nanomaterials and also are deposited on the outer surfaces of them, it is difficult to evaluate exactly the SnO₂ reactions affected significantly by the reaction space. In the present study, we have succeeded in almost perfect embedding of SnO₂ nanocrystallites in the regulated carbon nanopores of ordered porous carbons for the first time, and have evaluated the reversibility of their electrochemical reactions. It is disclosed that the reversibility of charge-discharge reactions of SnO₂ is greatly enhanced in the confined carbon nanospace.

Embedding of SnO₂ nanocrystallites into nanopores of porous carbons was carried out by following two methods: [1] mixing of a nanoporous carbon with a SnO₂ sol in a solution, [2] introduction of SnCl2 vapor and conversion into SnO2 in the 65 nanopores of nanoporous carbons. A nanoporous carbon with an average pore diameter of 120 nm, 45 nm or 18 nm, which was obtained by a silica opal template process as previously reported,²¹ was used for the above syntheses. Hereafter the porous carbon and the SnO2-embedded nanoporous carbon 70 composites obtained by [1] and [2] methods are denoted as CX, SnO₂/CX-sol and SnO₂/CX-vap, respectively, where X indicates the average carbon pore size in nm. SnO₂/C120-sol was obtained by mixing a SnO2·nH2O sol and C120 with the weight ratio of $SnO_2 \cdot nH_2O/C120 = 85/15$ in ethanol under a sonication for 6 h, 75 followed by a filtration and a heating at 120 °C for 2 h. SnO₂/CXvap was synthesized by heating a mixture of SnCl2 and CX $(SnCl_2/CX = 85/15 \text{ by weight})$ in a sealed tube at 320 °C for 24 h, and then washing with pure water and drying in vacuo. SnO2 powder was also synthesized by heating a SnO2·nH2O sol in an 80 O₂ atmosphere (see experimental details in the ESI†).

The production of rutile-type SnO_2 crystallites was confirmed by X-ray diffraction (XRD) measurements for all the samples (Fig. S1, ESI†). The primary crystallite size was estimated to be ca. 3 nm from the full width at half-maximum (FWHM) of the structural parameters of SnO_2 contents (W_{SnO_2}), primary crystallite size of SnO_2 (d), specific surface areas (S_a) and specific pore volumes (V_p) of samples, as well as weighted average values of S_a ($S_{a,w}$) and V_p ($V_{p,w}$) which are calculated under the assumption of a simple mixing of CX and SnO_2 nanocrystallites

Table 1 Structural parameters of the samples

Samples	$W_{ m SnO^2}$ (wt%)	d (nm)	$\begin{array}{c} S_a \\ (m^2 / g) \end{array}$	$S_{a,w} \ (m^2/g)$	$\frac{V_{\rm p}}{({\rm cm}^3/{\rm g})}$	$V_{\rm p,w}$ (cm ³ /g)
SnO ₂ /C120-vap	74	3.2	258	517	0.23	0.38
SnO ₂ /C120-sol	66	3.0	265	588	0.35	0.50
SnO ₂ /C45-vap	62	2.4	379	602	1.42	1.72
SnO ₂ /C18-vap	56	3.3	575	700	2.04	2.26
C120	_	_	1174	_	1.47	_
C45	-	-	1093	-	4.53	_
C18	_	_	1229	_	5.15	-

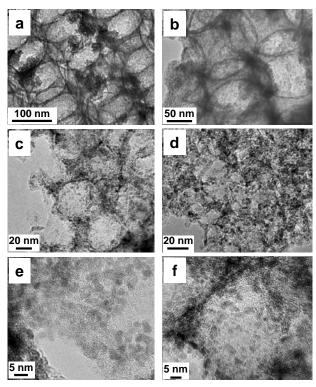


Fig. 1 TEM images of (a) SnO₂/C120-sol, (b) SnO₂/C120-vap, (c) SnO₂/C45-vap, (d) SnO₂/C18-vap, (e) the inner pore of SnO₂/C120-vap, and (f) the inner pore of SnO₂/C45-vap

with the primary crystallite size. The SnO₂ content of SnO₂/CXvap samples determined by thermogravimetry (TG) was 56 to 74 5 wt%, which corresponds to 68 to 90% conversion of SnCl₂ mixed with CX. The S_a and V_p values of SnO₂/CX samples were smaller than the values of Sa,w and Vp,w, suggesting that SnO2 nanocrystallites were produced preferentially in carbon nanopores. It was actually observed by transmission electron microscopy 10 (TEM) that SnO₂ nanocrystallites with the size of ca. 3 nm were deposited in nanopores of porous carbons for SnO₂/CX-vap samples (Fig. 1). There were no agglomerated SnO₂ particles outside of porous carbons as far as we observed throughout. Porous surface without large agglomerated particles was also 15 confirmed for SnO₂/C45-vap as a representative example by scanning electron microscopy (SEM) (Fig. S2, ESI†). If all of the SnO₂ nanocrystallites are located in the carbon nanopores, the wt% of SnO₂ in SnO₂/CX-vap samples (W_{SnO₂, calc}) can be calculated by using the following equations (3) and (4):

$$W_{\text{SnO2, calc}} = \frac{100x}{1+x}$$
 (3)

$$V_{\rm comp} = \frac{V_{\rm c} - x/\rho}{1+x} \tag{4}$$

where *x* is gram of SnO₂ per 1g of carbon in SnO₂/CX-vap, *V*_{comp} and *V*_c are specific pore volume of the SnO₂/CX-vap and the original CX, and *ρ* is the density of SnO₂ crystal (6.95 cm³ g⁻¹),²² respectively. The calculated *W*_{SnO₂,calc} are 76.8, 66.5 and 58.7 wt% for SnO₂/C120-vap, SnO₂/C45-vap and SnO₂/C18-vap, respectively, which are very close to the *W*_{SnO₂} determined by TG measurements (Table 1). This demonstrates almost perfect embedding of SnO₂ nanocrystallites in nanopores of porous carbons for SnO₂/CX-vap samples. On the other hand, agglomerated SnO₂ nanocrystallites were observed by TEM both in carbon nanopores and on the outer surface for SnO₂/C120-sol as shown in Fig. 1a. It can be concluded that *in situ* synthesis of SnO₂ with the introduction of vaporized Sn source is effective to deposit SnO₂ nanocrystallites dominantly in carbon nanospace.

Electrochemical measurements were carried out in a 1.0 mol dm⁻³ solution of LiPF₆ in ethylene carbonate/dimethyl carbonate against metallic Li at room temperature. A mixture of SnO₂/CX sample and poly(vinylidene difluoride) (PVdF) with the weight 40 ratio of 90:10 were pressed on Ni mesh, and then were used as working electrodes. For the SnO₂ powder, 10 wt% of acetylene black (AB) was mixed as a conductive additive in the preparation of working electrode (See experimental details in ESI†). In the following, the SnO₂ electrode is denoted as SnO₂·AB, Fig. 2 45 shows cyclic voltammograms (CVs) of SnO₂·AB and SnO₂/C120-vap as representative examples. Redox peaks due to the SnO₂-Sn conversion reaction were observed around 1.2 and 0.9 V vs. Li/Li+ in the cathodic sweep and around 1.1 and 1.9 V vs. Li/Li+ in the anodic sweep. These peaks were remained on 50 SnO₂/C1₂0-vap even after 10th cycles in contrast that these peaks were almost disappeared for SnO₂·AB after the 2nd cycle, indicating that the reversibility of conversion reaction was improved for SnO₂/C120-vap. On the other hand, cathodic peak around 0.03 V and anodic peak around 0.6 V were ascribable to 55 the redox of Sn-Li alloying and de-alloying reactions. The baseline current below 0.8 V was decreased and the change was almost saturated after the 2nd cycles, indicating that the alloying reaction at the initial cathodic sweep was accompanied with SEI formation. Because the redox peaks of alloying and de-alloying 60 reactions for SnO₂/C120-vap were much larger and more stable than those for SnO2·AB, the confinement of SnO2 in carbon nanospace is also effective to enhance the reversibility of alloying

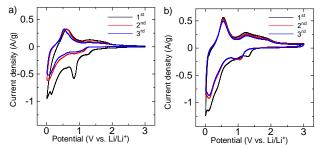


Fig. 2 Cyclic voltammograms of (a) SnO_2 ·AB and (b) SnO_2 /C120-vap during 1^{st} to 3rd cycles

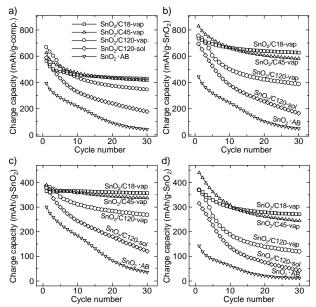


Fig. 3 Cycle performance in the potential range of (a, b) 0.01 to 2.0 V, (c) 0.01 to 0.9 V, and (d) 0.9 to 2.0 V. The charge capacities of (a) and (b-d) are based on the weight of composite materials and SnO2, respectively.

and de-alloying reactions.

The charge-discharge properties were also evaluated by galvanostatic measurements. At the initial charge-discharge, the SnO₂/C120-vap showed higher capacity of the conversion 5 reaction above 0.9 V than SnO₂/C120-sol and SnO₂·AB although charge capacities in the potential range of 0.01 to 0.9 V due to dealloying were almost the same (Fig. S3, SEI†). As shown in Fig. 3a, the charge capacities based on the composite weight of SnO₂/C120 samples and SnO₂·AB were decreased with cycling 10 the charge-discharge, but the SnO₂/C120-vap was superior in the capacity retention to SnO₂/C120-sol and SnO₂·AB. Fig. 3b shows the charge capacities based on SnO2 weight which was estimated by subtracting the capacities of CXs measured at the same chargedischarge conditions (Fig. S4, SEI†). The same tendency as in 15 Fig. 3a was confirmed on the SnO₂-based capacities for the three samples. These results indicate the confinement of SnO2 nanocrystallites in carbon nanopores is effective to improve not only the capacity but also the cycle performance. The Coulombic efficiency with cycling and the rate capability were improved by 20 embedding the SnO₂ in carbon nanopores, too (Fig. S5 and S6, SEI†). It was also found that the cycleablity was greatly enhanced with decreasing the pore size of CXs used for the synthesis of SnO₂/CX-vap samples. The SnO₂/C18-vap showed the highest cycleability among the SnO₂/CX-vap samples. The contribution 25 of Sn-Li alloying and de-alloying reactions and SnO2-Sn conversion reactions to the cycle performance was evaluated from these capacity retentions at the potential range of 0.01-0.9 V and 0.9-2.0 V, respectively (Fig. 3c, d). Surprisingly, the charge capacity retention of alloying reaction was almost constant 30 around 100% for SnO₂/C18-vap during 30th cycling. On the other hand, the capacity retention of conversion reactions for SnO₂/C18-vap was 73.4% after 30 cycles, which is the highest value among those of SnO₂/CX-vap samples. These results clearly indicate that the reversibility of alloying and de-alloying 35 reactions as well as conversion reactions can be enhanced by

embedding SnO₂ nanocrystallites in the confined carbon nanospace. Consequently, SnO₂/C18-vap showed excellent total capacity retention of 85.4% after 30th cycles while keeping high capacities above 627 mAh g⁻¹ of SnO₂, which is higher than or 40 comparable to the best performance reported on nanocomposites of SnO₂ and carbon materials except for graphene materials. 14,16,23-26 The high capacity retention of SnO₂/C18-vap with cycling was preserved even after 100 cycles (Fig. S7, SEI[†]).

In conclusion, almost perfect embedding SnO2 nanocrystallites 45 into carbon nanopores were successfully achieved and the obtained nanocomposites showed excellent reversibility of Sn-Li alloying/de-alloying and SnO2-Sn conversion reactions. The regulation of reaction field in confined carbon nanospace is one of the key to enhance the charge-discharge properties of SnO₂.

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- 60 † Electronic Supplementary Information (ESI) available: [Experimental details, XRD patterns of samples, SEM images of samples, initial chargedischarge curves of samples, charge-discharge properties of porous carbons, Coulombic efficiency, rate capability of samples, and cycle performance up to 100 cycles]. See DOI: 10.1039/b000000x/
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