Assessment of 265-nm UV-LED for direct photolysis and advanced oxidation of *N*-nitrosamines and 1,4-dioxane

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1 Abstract

2 The advanced oxidation process (AOP), using conventional low-pressure mercury (LP Hg)-3 vapor UV lamps, forms a critical barrier for pathogens and contaminants of emerging concern 4 (CECs) in potable water reuse. In recent years, UV-light-emitting diode (UV-LED) has 5 attracted considerable attention as an alternative UV source because it has a long lifetime and 6 is mercury-free. This study assesses the effectiveness of 265-nm UV-LED in removal of 7 characteristic CECs, 1,4-dioxane (100 µg/L) and N-nitrosamines (500 ng/L), including N-8 nitrosodimethylamine (NDMA), in recycled potable water. Direct photolysis using a UV-LED 9 lamp, at the maximum UV dose of 900 mJ/cm², achieved a maximum of 31% NDMA reduction, 10 as opposed to a 93% reduction by a conventional LP Hg UV lamp. We attributed this to the 11 higher emission wavelength of the UV-LED (265 nm) than that for the LP Hg UV lamp (254 12 nm). Both UV lamps failed to photolyze 1,4-dioxane. Using hydrogen peroxide or 13 monochloramine remarkably enhanced the effectiveness of the LP Hg UV-based AOP in 14 removing 1,4-dioxane, and the percentage of NDMA removed also increased slightly; however, 15 it did not improve the effectiveness of the UV-LED-based AOP. We conclude from this study 16 that despite the advantages of the UV-LED over the conventional LP Hg UV lamp, the former 17 performs ineffectively at attenuating major CECs in recycled water.

18 Keywords: 1,4-dioxane; NDMA; UV-LED; advanced oxidation process; potable reuse; CECs.

19 **1** Introduction

20 Frequent droughts over the last 20 years have led to an increased use of purified wastewater 21 for augmenting drinking water supplies in many regions (WHO, 2017). The scheme of utilizing 22 recycled water as a sustainable water supply is referred to as potable reuse. Potable reuse is 23 based on subjecting secondary wastewater effluent to an advanced wastewater treatment train 24 that often includes microfiltration (MF), reverse osmosis (RO), and an advanced oxidation 25 process (AOP) (Gerrity et al., 2013). The United States of America and Australia have adopted 26 ultraviolet (UV)-based AOPs to achieve a certain level of reduction in the concentration of 27 pathogens and contaminants of emerging concern (CECs), both of which can permeate through 28 the RO process (Farré et al., 2011; Plumlee et al., 2008). The AOP usually consists of adding 29 hydrogen peroxide (H_2O_2) (3–5 mg/L) to the water, followed by photolysis using UV lamps 30 [e.g., low pressure (LP) or medium pressure (HP) mercury (Hg)-vapor-ultraviolet (UV) lamps 31 that emit monochromatic light at 254 nm or polychromatic light from 200 to 470 nm, 32 respectively] (Collins and Bolton, 2016).

AOP utilizes a strong oxidizing agent (e.g., hydroxyl radical, HO') to degrade CECs (Deng and 33 34 Zhao, 2015). Other AOPs includes UV/free chlorine, UV/chloramines, and ozone/hydrogen 35 peroxide (Ikehata et al., 2006; Patton et al., 2018a; Zhang et al., 2019). In recent years, UV 36 light-emitting diodes (UV-LEDs), emitting at 265 to 285 nm, were found to be effective in 37 disinfecting wastewater, and are being increasingly tested as an alternative for LP Hg UV lamps 38 despite their polychromatic UV light emission (Hull et al., 2019; Nelson et al., 2013; Nyangaresi et al., 2018; Song et al., 2016). As compared to traditional LP Hg UV lamps, UV-39 40 LEDs have a shorter warm-up time and smaller footprint, whereas their capital cost can be 41 higher. The use of UV-LEDs for the removal of CECs in potable reuse has not yet been 42 explored.

43 Among the regulated CECs in potable reuse, 1,4-dioxane and N-nitrosodimethylamine 44 (NDMA) are two representative CECs that are designated to be degraded by the LP Hg UV-45 based AOP. 1,4-Dioxane (C₄H₈O₂), an industrial solvent, can be found in treated wastewater 46 at concentrations up to 100 µg/L (Mohr et al., 2010; Stepien et al., 2014), and the regulatory level of 1,4-dioxane, for example, in California, USA, is 1 µg/L (DDW/CAEPA, 2015). UV 47 48 irradiation is not very effective in degrading 1,4-dioxane—the degradation of 1,4-dioxane is 49 brought about by the hydroxyl radicals generated during the AOP (Ikehata et al., 2016; Kruithof 50 et al., 2007). Since 1,4-dioxane is one of the least degraded compounds by the UV-based AOP, 51 it has been used as a conservative surrogate indicator for the removal of other CECs. For 52 example, the State of California requires AOP in potable reuse to achieve a minimum of 0.5-53 log (i.e., 68%) removal of 1,4-dioxane (SWRCB, 2015). Although the removal of 1,4-dioxane 54 by UV-based AOP has been extensively explored in drinking water treatment and potable reuse 55 (Ikehata et al., 2016; Patton et al., 2017; Zhang et al., 2019), the effectiveness of UV-LED 56 lamps in degrading 1,4-dioxane remains unknown.

57 The removal of NDMA, a disinfection by-product, by UV-based AOP is another concern in potable reuse (Fujioka et al., 2017; Sgroi et al., 2018). The State of California has set a 58 59 notification level of 10 µg/L for NDMA in drinking water (DDW/CAEPA, 2015). NDMA is 60 present in raw wastewater and is also formed during the chloramination process preceding the 61 RO process, and therefore the RO feed often has more than 20 ng/L of NDMA (Hatt et al., 62 2013). Since NDMA is poorly rejected by RO membranes (< 50%), concentration of NDMA 63 in the inflow of AOP (i.e., the RO process permeate) can be higher than its target value (10 64 ng/L). NDMA has an absorbance maximum at 227 nm-it is readily photolyzed by 65 wavelengths shorter than 260 nm (Lee et al., 2005; Sharpless and Linden, 2003). Therefore, H₂O₂ dosing prior to UV irradiation barely enhances the degradation of NDMA (Collins and 66 67 Bolton, 2016). In recent years, chloramine has been tested as an alternative for H₂O₂ for increasing the efficiency of LP Hg UV-based AOP in degrading NDMA (Chuang et al., 2017;
Patton et al., 2018b). Till date, there has been no study to determine the effectiveness of UVLEDs in degrading NDMA, either by direct photolysis or with the assistance of oxidizing
agents like H₂O₂ and chloramine.

This study evaluates the efficiency of a UV-LED lamp unit, with an emission peak at 265 nm (265-nm UV-LED), towards the removal of 1,4-dioxane and four *N*-nitrosamines (including NDMA) and compares it with that of a conventional LP Hg UV lamp unit. The evaluations were conducted using a laboratory scale continuous treatment system. To the best of our knowledge, this is the first-of-its-kind study that assesses the performance of a 265-nm UV-LED for removal of 1,4-dioxane and NDMA—two major CECs in potable reuse.

78 2 Materials and methods

79 **2.1** Chemicals

80 Four *N*-nitrosamines—*N*-nitrosodimethylamine (NDMA), *N*-nitrosomethyelthylamine 81 (NMEA), N-nitrosopyrrolidine (NPYR) and N-nitrosomorpholine (NMOR)-were purchased 82 from Agilent (Santa Clara, CA, USA) (Table 1). 1,4-Dioxane was purchased from Wako Pure 83 Chemical Industries (Osaka, Japan). Stock solutions (1 mg/L) of each of the above compounds were prepared in pure methanol. Hydrogen peroxide (H₂O₂) solution (30% (w/w)), ammonium 84 85 chloride (NH4Cl), sodium hypochlorite (NaOCl), and sodium bisulfite were purchased from 86 FUJIFILM Wako Pure Chemical Corporation (Osaka, Japan). A 400 mg/L monochloramine 87 (NH₂Cl) stock solution was prepared by mixing NH₄Cl solution with a solution containing 88 NaOCl and NaOH in pure water obtained from a water purification system (Mega Unity, 89 Organo; Tokyo, Japan). A 400 mg/L H₂O₂ stock solution was also prepared in pure water. RO-90 treated wastewater (pH = 6.0) was prepared by passing the activated sludge effluent collected 91 at a wastewater treatment plant through a 4-inch RO membrane (ESPA2, Hydranautics:

92 Oceanside, CA, USA).

	NDMA	NMEA	NPYR	NMOR	1,4-dioxane
Structure		N N N	0 N-N		
Formula	$C_2H_6N_2O$	$C_3H_8N_2O$	$C_4H_8N_2O$	$C_4H_8N_2O_2$	$C_4H_8O_2$

93 Table 1 – Properties of the selected compounds.

94 2.2 Online UV treatment systems

95 This study used a 2.0-W 265-nm UV-LED lamp unit (Toshiba Lighting & Technology 96 Corporation; Yokosuka, Japan) and a 6.7 W unit with a low-pressure mercury vapor UV lamp 97 (US/30F150/R3, Stanley Electric; Tokyo, Japan). While the LP Hg UV lamp has a 98 monochromatic emission at a wavelength of 254 nm, the UV-LED lamp has a broader emission, 99 with a peak at 265 nm and a full width at half maximum of approximately 13 nm. A benchscale UV treatment system with a continuous flow configuration included the LP Hg UV or 100 101 UV-LED lamp unit, a smooth-flow pump for feeding the solution (Q-100, Tacmina, Osaka, 102 Japan), an adjustable flow pump for dosing H₂O₂ or monochloramine (KP-12, FLOM, Tokyo, 103 Japan), 1/16 in. polytetrafluoroethylene (PTFE) tubes, a flow meter, a temperature circulator 104 (Thermax TM-1A, AS ONE; Osaka, Japan), and a 5 L glass reservoir with a stainless steel heat 105 exchanging coil connected to a temperature control unit (NCB-500, Tokyo Rikakikai, Tokyo, Japan) (Fig. 1). Water temperature was controlled at 20 ± 0.5 °C. 106



107

108 **Fig. 1** – Schematic diagram of UV treatment system equipped with low-pressure mercury (LP

109 Hg)-vapor-UV or UV-light-emitting diode (LED) lamp.

110 2.3 Test protocols

111 The stock solutions were used to obtain 500 ng/L and 100 µg/L N-nitrosamines and 1,4-dioxane, 112 respectively, in the RO feedwater. The dose of UV irradiation, which was determined based on 113 UV transmittance for clean water (98%) and UV dose simulation data, was incrementally increased from zero to 900 mJ/cm². The power output of the 265-nm UV-LED lamp unit was 114 115 controlled by adjusting the amount current supplied using a variable power supply unit. For the 116 tests using the UV-LED lamp unit, the flow-rates of the feedwater and the chemical solution 117 (H₂O₂ or pure water) were maintained constant at 9.5 mL/min and 0.5 mL/min, respectively. 118 In contrast to the UV-LED, the power output of the LP Hg UV unit could only be adjusted to 119 full (24 V) or half (12 V) capacity. Therefore, the desired UV doses (ranging from 0 to 900 mJ/cm²) were achieved by incrementally changing the flow-rate of the feedwater (13.2 mL/min 120 121 to 79.2 mL/min) and the chemical solution (H₂O₂, monochloramine, or pure water; 0.69 122 mL/min to 4.2 mL/min). The output of the LP Hg UV lamp fixed at 50%. The flowrates were 123 adjusted to maintain the percentage of the chemical solution in the feed solution at 5%. Upon 124 changing operating conditions, sample collection was done only after a 10-min stabilization period. UV-treated samples were collected in 1.5 mL amber vials (for *N*-nitrosamine analysis) 125 126 or 50 mL amber bottles (for 1,4-dioxane analysis). Immediately after sample collection, 5 mM 127 sodium sulfite solution was added to the vials to quench residual hydrogen peroxide or 128 monochloramine. The degradation rate, k, was calculated as follows:

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$$k = \frac{ln\left(\frac{c_t}{c_0}\right)}{E_{UV,t}} \qquad (1)$$

130 Where, C_0 is the initial concentration, C_t is concentration at time t, and $E_{UV,t}$ is the UV dose at 131 time t.

132 2.4 Analytical techniques

133 Concentrations of the four N-nitrosamines were determined using high-performance liquid 134 chromatography followed by photochemical reaction and chemiluminescence (HPLC-PR-CL) 135 (Kodamatani et al., 2018; Kodamatani et al., 2009). The method detection limits for NDMA, 136 NMEA, NPYR, and NMOR were 0.40 ng/L, 0.54 ng/L, 0.60 ng/L, and 1.4 ng/L, respectively. 137 Concentrations of 1,4-dioxane were determined by headspace-gas chromatography-mass 138 spectrometry (HG-GC/MS) using a GCMS-QP2010 SE system combined with a HS-20 139 headspace sampler (Shimadzu, Kyoto, Japan) and an Rtx-624 capillary column (60 m \times 0.32 140 mm ID; film thickness 1.8 µm; Restek, PA, USA). 1,4-Dioxane-d₈ was used as the surrogate 141 standard. The method detection limit for 1,4-dioxane was 10 µg/L. Monochloramine 142 concentrations were determined using a portable colorimeter (DR900, Hach, Loveland, CO, 143 USA) with Monochlor F reagent pillows. Hydrogen peroxide concentrations were determined 144 using a portable colorimeter (DPM2-H2O2, Kyoritsu Chemical-Check Lab, Tokyo, Japan) 145 with reagent pillows. UV absorption spectra of N-nitrosamines, 1,4-dioxane, hydrogen peroxide, and monochloramine were obtained using a spectrophotometer (V-730, Jasco; Tokyo, 146 147 Japan).

148 **3 Results and discussions**

149 **3.1 Direct photolysis**

The LP Hg UV lamp was found to be more effective at photolyzing *N*-nitrosamines than the 265 nm UV-LED. In case of the LP Hg UV lamp, increasing the UV dose from zero to 900 mJ/cm² progressively reduced the NDMA content; 91% of NDMA was removed at a UV dose of 750 mJ/cm² (**Fig. 2a**), and 93% was removed at the maximum dose of 900 mJ/cm². The results indicate a marginal increase in NDMA removal efficiency can be obtained at UV doses above 750 mJ/cm². The energy requirement of LP Hg UV for achieving 90% reduction of 156 NDMA is consistent with previous studies (Mezyk et al., 2004; Sharpless and Linden, 2003). 157 In addition, we determined the degradation rate of NDMA using LP Hg UV to be 3×10^{-3} cm^2/mJ , which is similar to the value determined in a previous study (2.6 × 10⁻³ cm^2/mJ) (Velo-158 159 Gala et al., 2019). The results indicate that the data obtained in this study using the online LP 160 Hg UV treatment system are comparable to previous studies in terms of NDMA removal 161 performance. The percentage reduction was higher for the other three N-nitrosamines (NMEA, 162 NPYR, and NMOR), but their degradation also showed a similar dependence on UV dosage (Fig. 2b-d). The UV-LED was not as effective at degrading NDMA. For example, at the 163 highest UV dose of 900 mJ/cm², UV-LED achieved only 31% reduction of NDMA (Fig. 2a). 164 165 The percentage reduction of the other three *N*-nitrosamines (NMEA, NPYR, and NMOR) was 166 also lower than that by LP Hg UV (Fig. 2b-d). The higher-molecular-weight compounds were 167 found to be degraded to a greater extent.



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Fig. 2 – Degradation of the four *N*-nitrosamines by direct photolysis (using 265-nm UV-LED
or LP Hg UV) as a function of UV dose.

171 Compared to the *N*-nitrosamines, 1,4-dioxane was very resistant towards direct photolysis by

172 LP Hg UV or UV-LED—almost no change in its concentration was observed even at the

173 highest UV dose of 900 mJ/cm² (Fig. 3). The results indicate that direct photolysis is not

- 174 effective at degrading 1,4-dioxane, which is consistent with previous studies (Kruithof et al.,
- 175 2007; Lee et al., 2020).



176 UV dose [mJ/cm⁻]
177 Fig. 3 – Degradation of 1,4-dioxane (DOX) by direct photolysis (using 265-nm UV-LED or
178 LP Hg UV) as a function of UV dose.

179 The reasons for the low efficiency of 265-nm UV-LED lamp as compared to LP Hg UV lamp 180 were further explored based on their respective emission spectra and the absorption spectra of 181 the contaminants, since the photolysis of target chemicals occurs when they absorb the 182 wavelengths provided by the UV lamps. The LP Hg UV has sharp emission peak at 254 nm, 183 whereas the UV-LED has a broad emission centered at 265 nm (Fig. 4a). Thus, UV-LED would 184 be more efficient at photolyzing chemicals that absorb at wavelengths larger than 260 nm. 185 However, N-nitrosamines, including NDMA, absorb wavelengths shorter than 240 nm; they have a lower absorbance at higher wavelengths (Fig. 4b). N-nitrosamines absorb the LP Hg 186 187 UV emission better than that the UV-LED emission, and therefore the former will be more 188 efficient at photolyzing the *N*-nitrosamines than the latter, which is in line with the observations 189 of this study (Fig. 2). In contrast to N-nitrosamines, 1,4-dioxane does not absorb wavelengths 190 larger than 250 nm (Fig. 4b). The results indicate that direct photolysis of 1,4-dioxane is 191 ineffective with either the LP Hg UV or the UV-LED lamp.



Fig. 4 – (a) Relative UV intensity of the LP Hg UV and 265-nm UV-LED lamps, and UV absorption spectra of (b) *N*-nitrosamines (1 mg/L for each compound) and 1,4-dioxane (1,000 mg/L), and (c) hydrogen peroxide (H₂O₂; 30 mg/L) and monochloramine (NH₂Cl; 6.7 mg/L).

196 3.2 Advanced oxidation

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197 Advanced oxidation using the LP Hg UV lamp and H₂O₂ or NH₂Cl generally enhanced the 198 degradation of N-nitrosamines compared with direct photolysis alone. Both H₂O₂ and NH₂Cl 199 absorb 254-nm emission of the LP Hg UV lamp, (Fig. 4c) thus photolyzing to give hydroxyl 200 radicals can be formed with the LP Hg UV unit. The degradation constant of NDMA by the LP Hg UV-based AOP using H₂O₂ or NH₂Cl was 4.2×10^{-3} or 4.7×10^{-3} cm²/mJ, 201 respectively—this is higher than the control $(3.0 \times 10^{-3} \text{ cm}^2/\text{mJ})$ (Fig. 5a). Similar improvement 202 203 was also observed in the degradation of the other three N-nitrosamines (Fig. 5b-d). The 204 degradation constants of N-nitrosamines were generally similar for the AOPs with H₂O₂ or 205 NH₂Cl, however the degradation constant of NDMA was greater for AOP with H₂O₂ than the

206 AOP with NH₂Cl. We note that this enhancement can depend on the water quality or operating 207 conditions. Like N-nitrosamines, the degradation of 1,4-dioxane was similarly enhanced (Fig. 208 6). The effectiveness of the AOP with H₂O₂ was greater than that with NH₂Cl, which is 209 consistent with a previous study (Zhang et al., 2019). Overall, the results indicate that the hydroxyl radicals formed from H2O2 or NH2Cl can slightly enhance the degradation of both N-210 211 nitrosamines and 1,4-dioxane.





Fig. 5 – Degradation of N-nitrosamines by AOP with (i) LP Hg UV or (ii) 265-nm UV-LED

214 and hydrogen peroxide (H₂O₂; 20 mg/L) or monochloramine (NH₂Cl; 20 mg/L) as a function 215 of UV dose. Control values are those achieved by direct photolysis.



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Fig. 6 – Degradation of 1,4-dioxane by AOP with 265-nm UV-LED and LP Hg UV and hydrogen peroxide (H₂O₂; 20 mg/L) or monochloramine (NH₂Cl; 20 mg/L) as a function of UV dose. Control values are those achieved by direct photolysis.

220 In contrast to the LP Hg UV, the 265-nm UV-LED is not as effective at photolyzing H₂O₂ or NH₂Cl into hydroxyl radicals, since both H₂O₂ and NH₂Cl have low absorbance at wavelengths 221 222 larger than 254 nm (Fig. 4c). Therefore, the enhancement of degradation of contaminants due 223 to H₂O₂ or NH₂Cl is also expected to be lower for the UV-LED-based AOP. The UV-LEDbased AOP with H₂O₂ or NH₂Cl showed no improvement over direct photolysis in the 224 225 degradation of N-nitrosamines. The degradation constants of NDMA by the UV-LED-based AOPs with H₂O₂ and NH₂Cl were 4.4×10^{-4} cm²/mJ and 3.7×10^{-4} cm²/mJ, respectively, which 226 are lower than that by direct photolysis $(3.0 \times 10^{-4} \text{ cm}^2/\text{mJ})$ (Fig. 5a). Similar observations 227 228 were made for the other three *N*-nitrosamines (Fig. 5b-d). This indicates that the absorption of 229 photons by H₂O₂ or NH₂Cl molecules inhibited the direct photolysis of the N-nitrosamines. 230 Similarly, the addition of H₂O₂ or NH₂Cl led to no enhancement in 1,4-dioxane degradation as 231 compared to direct photolysis (Fig. 6). This indicates that UV-LED is not suitable for the 232 advanced oxidation of 1,4-dioxane with H₂O₂ or NH₂Cl. It is noted that 1,4-dioxane degradation may be enhanced by using hypochlorite (OCl) ions as the auxiliary agent since 233

hypochlorite ions have a higher quantum yield and absorb at a higher wavelength of 292 nm(Gao et al., 2019).

236 **3.3** Limitations and implications

237 The results of this study show that degradation of N-nitrosamines and 1,4-dioxane by direct 238 photolysis and AOP is less effective with the 265-nm UV-LED lamp than with the conventional 239 LP Hg UV. The lower efficiency of the UV-LED lamp indicates that a higher UV dose (i.e., power input) is required to achieve the efficiency of conventional LP Hg UV lamps. UV-LED 240 241 is superior to LP Hg UV in terms of safety (mercury-free) and lifetime (Autin et al., 2013; Song 242 et al., 2016). Therefore, the feasibility of UV-LED for CEC removal should be based on types 243 of target contaminants, evaluation of capital and operating costs, and environmental impact. 244 Those CECs that absorb around the emission wavelength of the UV-LED, such as ciprofloxacin 245 and microcystin-LR, could be effectively attenuated by UV-LED photolysis or UV-LED-based 246 AOP (Liu et al., 2017; Matafonova and Batoev, 2018; Ou et al., 2016). A major challenge for 247 the UV-LED technology tested in this study was that its UV emission wavelength (265 nm) 248 did not match the UV absorption of target contaminants (N-nitrosamines) or that of H₂O₂ and 249 NH₂Cl (Fig. 4). Shorter UV wavelengths are preferable for the removal of N-nitrosamines 250 (Sakai et al., 2012). Therefore, development of UV-LEDs that emit at shorter UV wavelengths 251 (≤254 nm) could improve their efficiency in photolyzing N-nitrosamines. In addition, UV-252 LEDs emitting at shorter wavelengths could enhance the formation of hydroxyl radicals from 253 H₂O₂ or NH₂Cl, which in turn would help degrade 1,4-dioxane. Another method of improving 254 the UV-LED AOP is by using hypochlorite ions instead of H₂O₂ or NH₂Cl along with the 285-255 nm emitting UV-LED (Carra et al., 2020; Gao et al., 2020). However, N-nitrosamine photolysis 256 would be very limited at 285 nm. Moreover, the UV/chlorine AOP is very complex---it could 257 lead to formation of additional disinfection by-products (Gao et al., 2019; Reckhow et al., 2010;

Wang et al., 2015)—and may not be suitable for application in the final polishing step of the potable reuse scheme. Overall, the development of UV-LED lamps that emit shorter UV wavelengths UV light could make LEDs a viable alternative to LP Hg UV lamps in full-scale AOPs in potable reuse (i.e., RO post-treatment).

262 4 Conclusions

263 The effectiveness of 265-nm UV-LED in degrading N-nitrosamines and 1,4-dioxane was evaluated and compared with that of LP Hg UV lamp. The degradation of N-nitrosamines by 264 265 direct photolysis with UV-LED or LP Hg UV increased with increasing UV dose. However, 266 UV-LED was less efficient than LP Hg UV. Almost no removal of 1,4-dioxane was achieved 267 by direct photolysis using either UV-LED or LP Hg UV. These trends were well explained by 268 the UV emission wavelengths of the UV lamps and the UV absorbance range of N-nitrosamines 269 and 1,4-dioxane. While the addition of H2O2 or NH2Cl resulted in enhanced efficiency of LP 270 Hg UV-based AOP towards degradation of N-nitrosamines and 1,4-dioxane, it led to a 271 negligible change in case of UV-LED-based AOP. The results of this study indicate that the 272 conventional LP Hg UV is better than the 265-nm UV-LED in terms of degradation of N-273 nitrosamines and 1,4-dioxane. In conclusion, development of LEDs that emit shorter UV 274 wavelengths is required for the UV-LED technology to be applied in potable reuse.

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